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## Effects of Moisture Absorption on the Different Modes of Carbon/Epoxy Composites Delamination: Experiments and Mode I Fibre Bridging Modelling

### Abstract

This presentation focuses on the water absorption effects on the delamination of carbon/epoxy composites. The specimens were immersed in distilled water at constant 70 °C and tested at various water absorption levels using mode I, mode II and mixed-mode I/II loading configurations. Experimental results revealed that mode I fracture toughness was insensitive to the moisture attack. However, approximately 50% drop in mode II and mixed-mode I/II fracture toughness were observed at high moisture content levels. The variation of fracture toughness with both mode ratio and moisture content was further characterised using a newly proposed three-dimensional criterion. Upon water exposure, fractured surfaces were also found to possess a more porous matrix with a more significant fibre/matrix interface debonding. Not only that, fibre bridging was observed in all mode I wet specimens with an increment of up to 60–100% in fracture energy. A Bilinear-Exponential Traction-Separation (BETS) law that considered fibre bridging mechanism was thus proposed. Through finite element (FE) simulations, it was found that both numerical force-displacement curve and crack length agreed well with results from experimental study The FE

model also predicted that the crack extension increases linearly with increasing crosshead displacement.