

## REMOVAL OF DYE BY IMMOBILISED PHOTOCATALYST LOADED ACTIVATED CARBON

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### Abstract

The ability of activated carbon to adsorb and titanium dioxide to photodegrade organic impurities from water bodies is well accepted. Combination of the two is expected to enhance the removal efficiency due to the synergistic effect. This has enabled activated carbon to adsorb more and at the same time the lifespan of activated carbon is prolonged as the workload of removing organic pollutants is shared between activated carbon and titanium dioxide. Immobilisation is selected to avoid unnecessary filtering of adsorbent and photocatalyst. In this study, mixture of activated carbon and titanium dioxide was immobilised on glass slides. Photodegradation and adsorption studies of *Methylene Blue* solution were conducted in the absence and presence of UV light. The removal efficiency of immobilised TiO<sub>2</sub>/AC was found to be two times better than the removal by immobilised AC or immobilised TiO<sub>2</sub> alone. In 4 hours and with the concentration of 10 ppm, TiO<sub>2</sub> loaded activated carbon prepared from 1.5 g/15.0 mL suspension produced 99.50% dye removal.

### Abstrak

Kebolehan karbon teraktif untuk menyerap and titanium dioksida untuk memfotodegrasi bendasing organik dalam sumber air adalah amat diterima. Penggabungan dua teknik ini dipercayai dapat meningkatkan kecekapan penyingkiran disebabkan kesan sinergik. Ini membolehkan karbon teraktif untuk menyerap lebih banyak dan pada masa yang sama tempoh penggunaan karbon teraktif dapat dipanjangkan memandangkan beban kerja penyingkiran pencemar-pencemar organik dikongsi antara karbon teraktif dan titanium dioksida. Sekatan gerak dipilih untuk mengelakkan daripada penapisan bahan penyerap dan fotopemangkin. Dalam kajian ini, campuran karbon teraktif dan titanium dioksida disekat gerak pada kepingan kaca. Kajian fotodegradasi dan penyerapan *Methylene Blue* dilakukan dalam kehadiran dan ketidakhadiran cahaya ultralembahyung (UV). Kecekapan penyingkiran oleh TiO<sub>2</sub>/AC tersekat gerak adalah dua kali lebih baik berbanding penyingkiran dengan AC tersekat gerak atau TiO<sub>2</sub> tersekat gerak. Dalam masa 4 jam dan dengan kepekatan 10 ppm, karbon teraktif termuat titanium dioksida yang disediakan dari 1.5 g/15.0 mL ampaian menghasilkan 99.50% penyingkiran pewarna.

### Introduction

The idea of conserving the environment does not come in one or two days time. It has become a necessity to enlighten each an everyone of us of the problem faced by the Mother Nature. Pollution in water bodies is escalating and the fear of living in dirty environment has encouraged researchers to come out with or design techniques to overcome the problem. Developing techniques ranging from distillation, ion exchange, filtration, ultrafiltration, reverse osmosis, ultraviolet (UV) radiation to carbon adsorption has become a necessity.

Combined adsorption-photodegradation process is another alternative in the development of wastewater treatment method and is expected to give better results in removing organic pollutants [1-3]. Adsorption can be done by using a variety of materials such as sawdust, coconut shell, rice husk, banana pith, chitosan, chitin, orange peel, activated carbon and so on. On the other hand, photodegradation is applied by using semiconducting compound such as TiO<sub>2</sub>, SnO<sub>2</sub>, SiO<sub>2</sub>, ZrO<sub>2</sub> and many more. It is proven that titanium dioxide photocatalyst, anchored or embedded onto co-adsorbent with large surface area such as activated carbon produced promising results due to the high capacity of activated carbon to adsorb most of the pollutants and the synergistic effect between these two materials [4-8].

In order to ensure the water treatment system works effectively, immobilisation of titanium dioxide loaded activated carbon onto glass slides is introduced in this study. The purposes of immobilising the photocatalyst-

adsorbent are to avoid the filtration step, reduce losses of the materials and increase the efficiency of the whole system [9-12].

### Experimental

#### *Preparation of Immobilised Titanium Dioxide Loaded Activated Carbon (TiO<sub>2</sub>/AC)*

Particle size of titanium dioxide and activated carbon powders were characterized using particle size analyzer Malvern Mastersizer S.

The suspension for TiO<sub>2</sub>/AC coating was prepared by mixing 0.30 g titanium dioxide powder (BET surface area = 50 m<sup>2</sup>/g, pH 4 suspension, Aeroxide Degussa P25) with 1.20 g AC (iodine number = 1150-1200, carbon total content = 70%-80%, bulk density = 0.40-0.44, ash = maximum 5%) before adding 15.0 mL of distilled water. The mixture was stirred for 1 hour to ensure homogeneity.

The binder was prepared by adding 5.0 g polyvinylalcohol into 80.0 mL formaldehyde at 70 °C under continuous stirring. Transparent, sticky polymer glue was formed and was kept in a sealed bottle to prevent it from rapid hardening.

Later, pieces of glass slides with dimension of 2.54 cm x 7.62 cm were applied with a thin layer of the binder. Then, TiO<sub>2</sub>/AC suspension was brushed onto the layer of binder and let to dry. The samples were stored in the dark to prevent preactivation.

#### *Preparation of Methylene Blue*

Methylene Blue stock solution with the concentration of 200 ppm was prepared by dissolving 0.2 g Methylene Blue powder in 1000 mL distilled water. Dye solutions used in the removal process were prepared from the stock solution.

#### *Photocatalytic Degradation with Ultraviolet Lamp*

The photodegradation experiments were run by illuminating the dye solution (200 mL) containing immobilised TiO<sub>2</sub>/AC using an ultraviolet (UV) lamp. Air was continuously pumped into the solution to ensure a constant supply of oxygen. The experimental set-up was covered to avoid unnecessary exposure to light and the temperature was maintained at 28 °C using a water bath. UV-Visible analysis was performed on the sample solutions using Perkin Elmer UV/VIS Lambda 20 Spectrophotometer.

### Results and Discussion

#### *Particle Size of Titanium Dioxide (TiO<sub>2</sub>) and Activated Carbon (AC)*

TiO<sub>2</sub>/AC prepared from TiO<sub>2</sub> and AC powders were studied using Malvern Mastersizer S. Size and characteristics of the particles may affect the stability, chemical reactivity, opacity, flowability and material strength of many materials. This analyzer applied dispersion mechanism whereby particles were accelerated within a compressed air stream and this resulted collision between the particles and wall. Therefore, parameters like feed rate and dispersion air pressure of the particle size analyzer were set at 20% and 3 bar respectively in analyzing both powders. Figure 1 illustrates the size distribution of titanium dioxide and activated carbon. From the figure, it was found that activated carbon has a wide range of sizes whereas titanium dioxide is more uniform whereby it has about the same cumulative percentages in the range of 10 µm to 100 µm. The particle size of titanium dioxide is smaller than activated carbon as it shows higher cumulative percentage at smaller particle size. On the other hand, the cumulative percentage of activated carbon soars higher than titanium dioxide after 350 µm. This shows the compatibility between these two materials when they are mixed together. TiO<sub>2</sub> with smaller particle size will go in between or into the pores of activated carbon that have bigger particle size. This enables TiO<sub>2</sub> and activated carbon to perform effectively in the adsorption-photodegradation process.

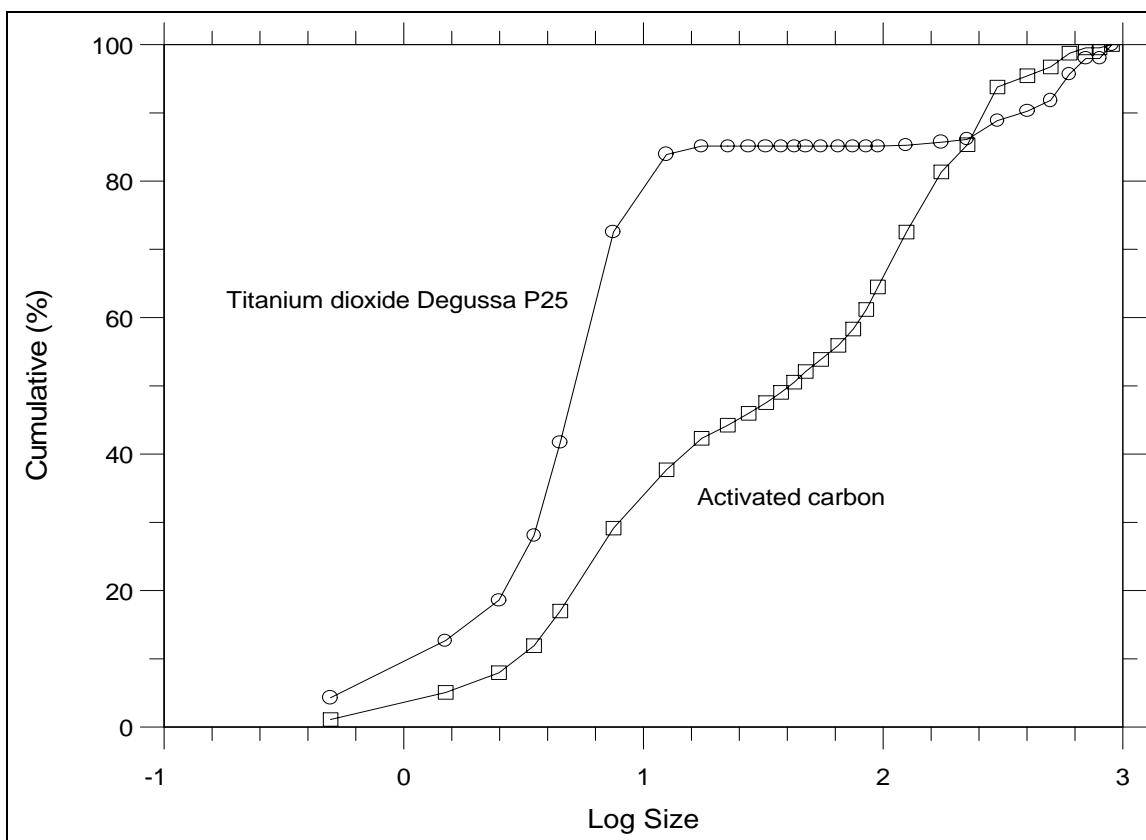


Figure 1: Graph of particle size of titanium dioxide and activated carbon powders.

#### *Comparison between Titanium Dioxide, Activated Carbon and Titanium Dioxide/ Activated Carbon*

The removal of Methylene Blue by using the three different samples is depicted in Figure 2. From the graph, it shows that a mixture of  $\text{TiO}_2/\text{AC}$  gives a better efficiency by achieving 99.50% of the dye removed after 4 hours. With the usage of immobilised activated carbon samples, 74.33% of the dye was removed and the percentage of removal goes down to 46.60% by using immobilised  $\text{TiO}_2$  samples. These results proved that the combination of titanium dioxide and activated carbon is the best option in removing Methylene Blue. The amount removed by  $\text{TiO}_2/\text{AC}$  is  $6.70 \times 10^{-6}$  mol followed by AC ( $4.65 \times 10^{-6}$  mol) and  $\text{TiO}_2$  ( $2.76 \times 10^{-6}$  mol). Photodecomposition of adsorbed Methylene Blue enhances the adsorption rate of this dye by keeping the adsorptive capacity of activated carbon unsaturated [8]. Dye molecules adsorption by activated carbon followed by a transfer of the molecules to  $\text{TiO}_2$  where photocatalysis occurred has created a mutual combination for the enhancement of the dye removal system. This has enabled the adsorption capacity of activated carbon to be maintained and to perform effectively for a longer period of time.

#### *Effect of Suspension Loading in the Preparation of Immobilised $\text{TiO}_2/\text{AC}$*

Figure 3 shows the effect of suspension loading of  $\text{TiO}_2/\text{AC}$  on the removal of Methylene Blue. Increasing suspension loading of  $\text{TiO}_2/\text{AC}$  resulted the removal system to reach saturation faster as the surface area provided is greater for more adsorption to occur. The removal effect of  $\text{TiO}_2/\text{AC}$  was studied by using kinetics models namely first-order and pseudo-second-order while intraparticle diffusion model was applied to obtain the diffusion rate of the dye molecules into  $\text{TiO}_2/\text{AC}$ . The removal effect of  $\text{TiO}_2/\text{AC}$  by using first-order model is depicted in Figure 4 whereas pseudo-second-order model can be seen in Figure 5. A plot of  $q_t$  against the square root of  $t$  for the intraparticle diffusion model of Methylene Blue onto  $\text{TiO}_2/\text{AC}$  can be found in Figure 6. The results in Table 1 shows the correlation coefficient,  $r^2$  and first-order apparent rate constant,  $k$  compared with correlation coefficient,  $r^2$ , sorption capacity,  $q_2$ , sorption rate constant of pseudo-second-order rate constant,  $k_2$  and initial sorption rate,  $h$  and correlation coefficient,  $r^2$  and intraparticle diffusion rate constant,  $k_i$  at various suspension loading of  $\text{TiO}_2/\text{AC}$ ,  $m$ . From this table, the results can be better represented by pseudo-second-order based on the correlation coefficients ( $> 0.990$ ). As the amount of  $\text{TiO}_2/\text{AC}$  increases, sorption capacity,  $q_2$  decreases. This trend is in agreement with Ho and McKay [13] where by these researchers studied the sorption

of Basic Red 22 and Acid Red 114 by biosorbent waste product pith. Correlation coefficients for the intraparticle diffusion parameter are the lowest and this suggests that the diffusion controlled mechanism is not predominant. Figure 7 illustrates the variation of apparent rate constant,  $k_1$  and amount of removal against the suspension loading of  $\text{TiO}_2/\text{AC}$ . 1.5 g/15.0 mL gives the highest apparent rate constant and greatest amount of removal with the value of  $4.91 \times 10^{-2} \text{ min}^{-1}$  and  $6.70 \times 10^{-6} \text{ mol}$  respectively. The results revealed that Methylene Blue removal efficiency increases up to the optimum amount (1.5 g/15.0 mL), beyond which the amount of removal decreases. It is due to the difficulty of light penetration into the immobilised samples for photocatalysis to occur.

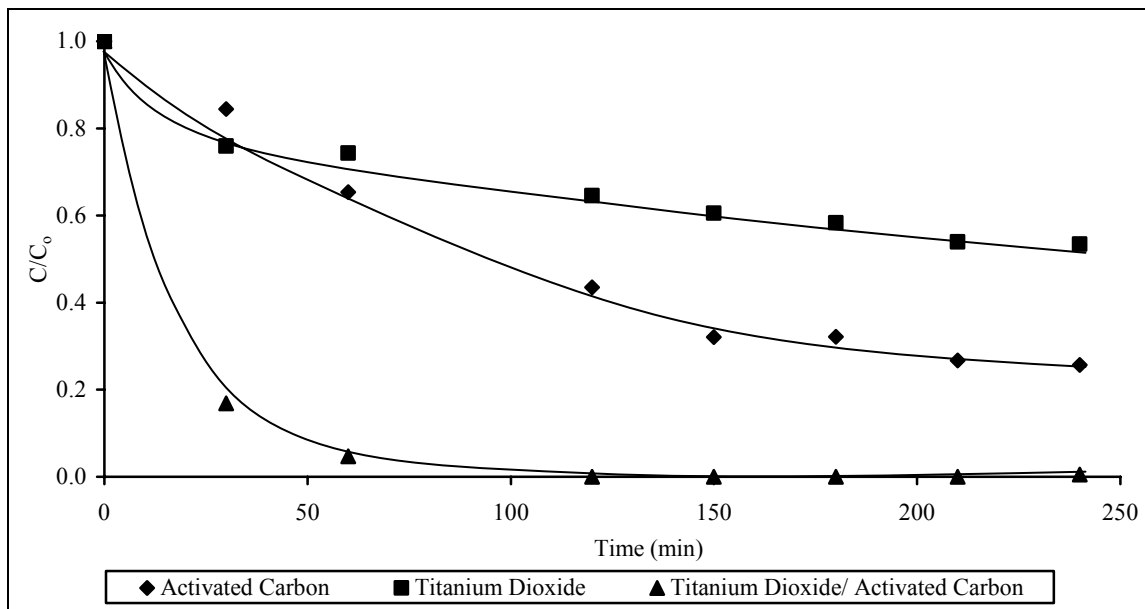


Figure 2: The removal of Methylene Blue by activated carbon, titanium dioxide and  $\text{TiO}_2/\text{AC}$  conducted on 5 pieces of glass slides in 200 mL of 10 ppm Methylene Blue solution at 28 °C.

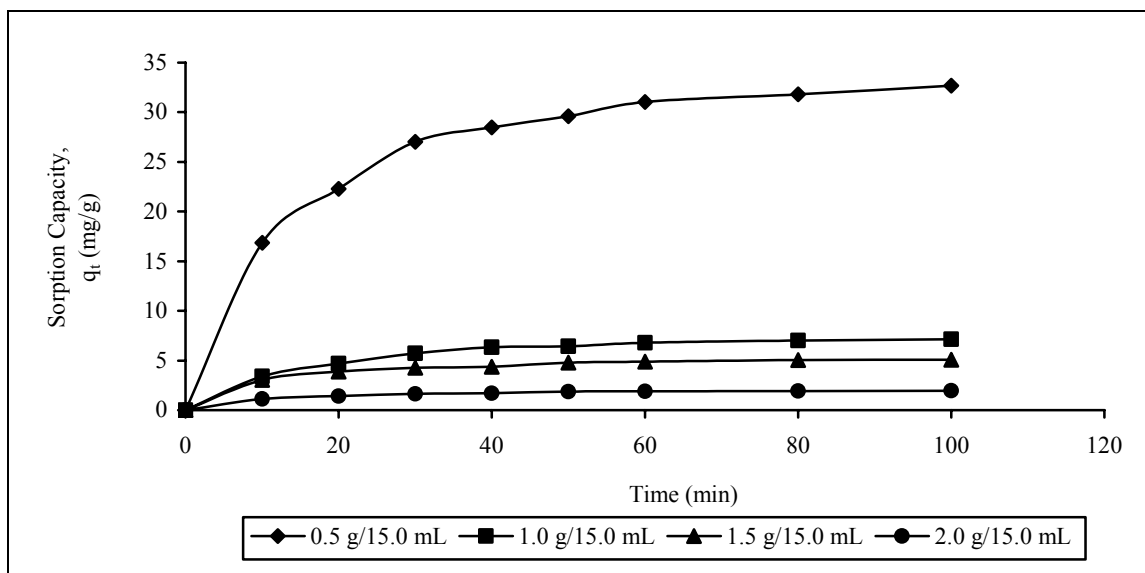


Figure 3: The removal of Methylene Blue by immobilised  $\text{TiO}_2/\text{AC}$  at different suspension loading in the preparation of immobilised  $\text{TiO}_2/\text{AC}$  conducted on 5 pieces of glass slides in 200 mL of 10 ppm Methylene Blue solution at 28 °C under UV illumination (1 ultraviolet lamp).

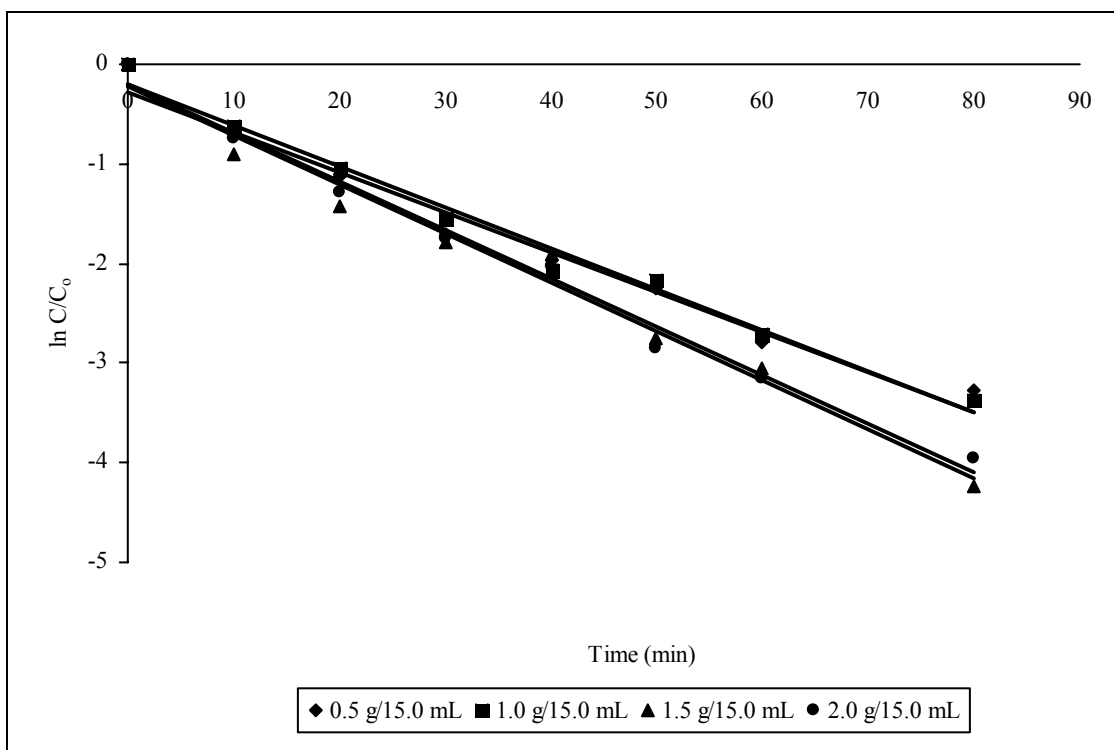


Figure 4: Graph of first-order kinetics of Methylene Blue removal for the effect of suspension loading in the preparation of immobilised TiO<sub>2</sub>/AC conducted on 5 pieces of glass slides in 200 ml of 10 ppm Methylene Blue solution at 28 °C under UV illumination (1 ultraviolet lamp).

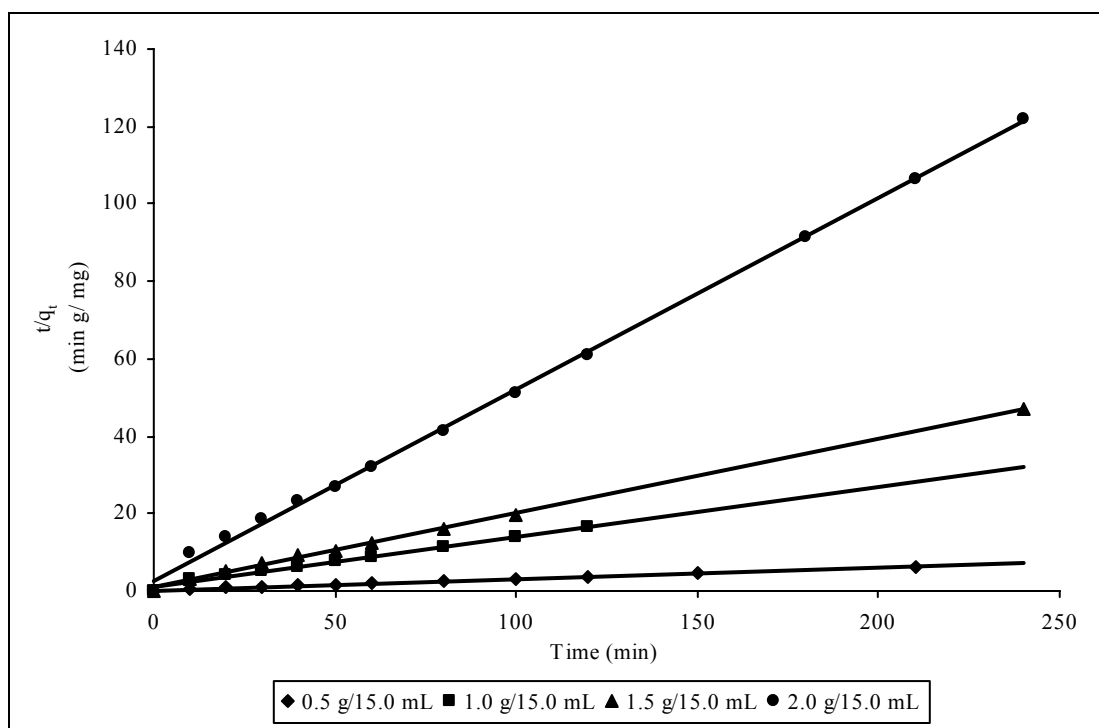


Figure 5: Graph of pseudo-second-order kinetics of Methylene Blue removal for the effect of suspension loading in the preparation of immobilised TiO<sub>2</sub>/AC conducted on 5 pieces of glass slides in 200 ml of 10 ppm Methylene Blue solution at 28 °C under UV illumination (1 ultraviolet lamp).

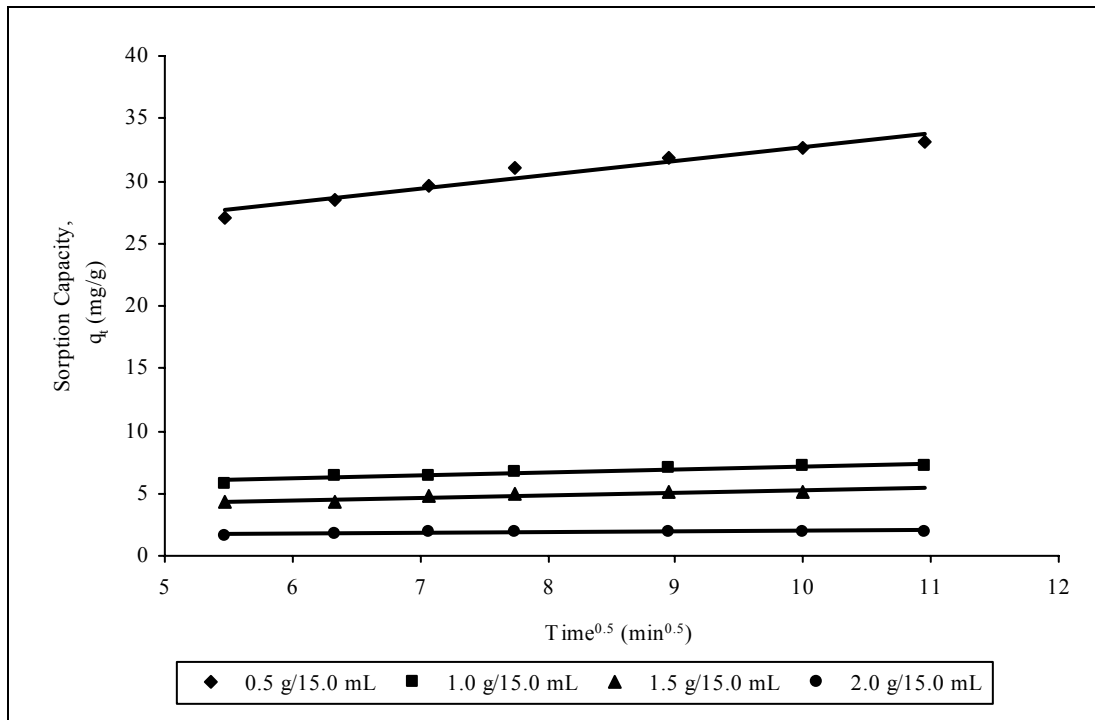


Figure 6: Graph of intraparticle diffusion of Methylene Blue for the effect of suspension loading in the preparation of immobilised TiO<sub>2</sub>/AC conducted on 5 pieces of glass slides in 200 ml of 10 ppm Methylene Blue solution at 28 °C under UV illumination (1 ultraviolet lamp).

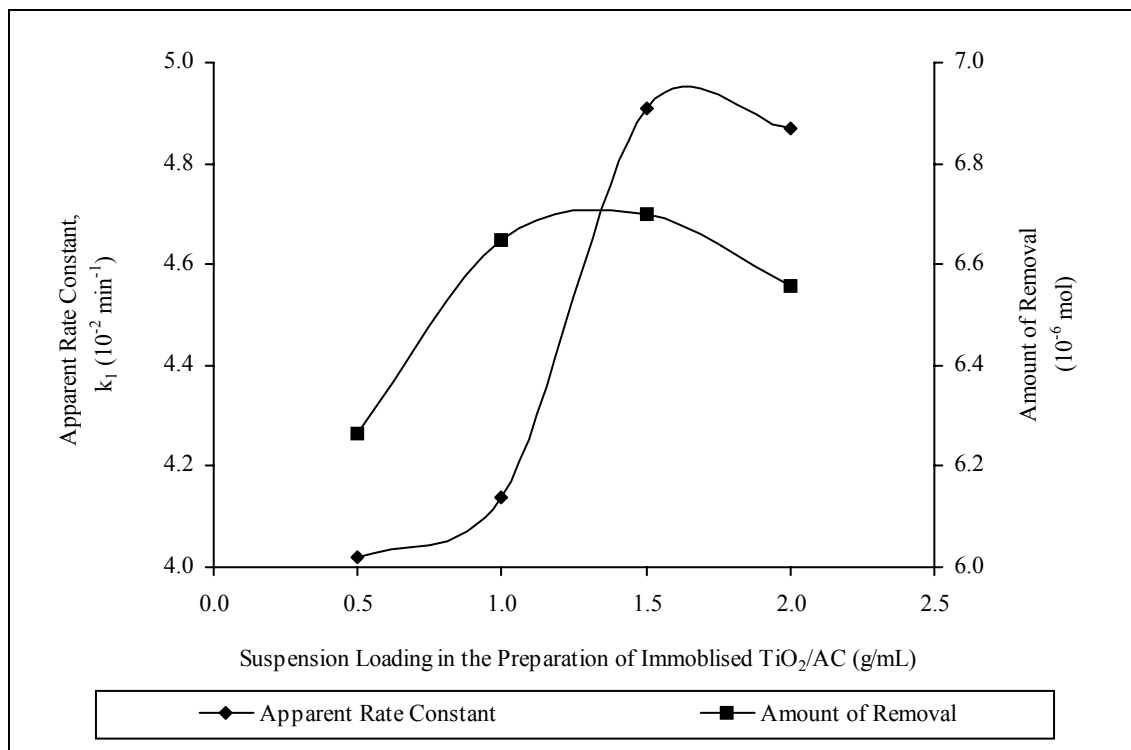


Figure 7: Graph of apparent rate constant and amount of removal versus suspension loading in the preparation of immobilised TiO<sub>2</sub>/AC in the removal of Methylene Blue.

Table 1: Parameters for the effect of suspension loading in the preparation of immobilised TiO<sub>2</sub>/AC in the removal of Methylene Blue.

<i>m</i> (g/15.0 mL)	First-order Kinetics		Pseudo-second-order Kinetics				Intraparticle Diffusion	
	$r_1^2$	$k_1$ ( $\times 10^{-2}$ min <sup>-1</sup> )	$r_2^2$	$q_2$ (mg/g)	$k_2$ ( $\times 10^{-2}$ g/mg per min)	$h$ (mg/g per min)	$r_i^2$	$k_i$ (mg/g per min <sup>0.5</sup> )
0.5	0.9767	4.02	0.9979	34.2466	0.43	5.01	0.9429	1.1008
1.0	0.9856	4.14	0.9917	7.7220	1.49	0.89	0.8947	0.2577
1.5	0.9797	4.91	0.9987	5.2219	4.00	1.09	0.8762	0.1962
2.0	0.9873	4.87	0.9990	2.0247	9.06	0.37	0.8076	0.0582

### Conclusion

Combination of activated carbon and titanium dioxide has proven to be efficient in removing dye molecules compared with neat TiO<sub>2</sub> and neat AC. Moreover, shorter time frame is required in achieving saturation when TiO<sub>2</sub>/AC is applied to the dye removal system. TiO<sub>2</sub>/AC is able to remove 95.50% of Methylene Blue whereas activated carbon gives 74.33% efficiency and the dye removal by TiO<sub>2</sub> only shows 46.60%. The dye removal system is initialized by the adsorption of Methylene Blue on activated carbon followed by a mass transfer to titanium dioxide to photodegrade the dye molecules. The removal rate of Methylene Blue was affected by the suspension loading used and the removal of this dye followed pseudo-second-order chemical reaction kinetics model in which best correlation coefficients were shown.

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